



## Recommended Procedure for Changing DOT (ICC) Propane Cylinder on Industrial Trucks

## **General Information**

- 1. Wear protective gloves.
- No smoking when changing cylinders.
- Do not change cylinder near open flame.
- Do not change cylinder with engine running.
- Handle cylinders carefully. Do not drop, throw, slide or drag cylinders.
- Make sure pressure relief valve has a protective cover.
- Use prescribed lifting techniques when lifting cylinders.
- Should a release of gas develop that cannot be easily stopped, promptly remove cylinder to a well ventilated outside area away from source of ignition.

## To Remove Cylinder from Truck

- Close valve on cylinder tightly, but not with excessive pressure.
- Allow engine to run until fuel in line is consumed and engine stops running.
- Disconnect fuel line quick connector.
- 4. Release cylinder hold-down straps.
- Remove cylinder from truck and place in designated area.



## To Install Full Cylinder on Truck

- Place horizontal cylinder in bracket dowel pin in cylinder collar hole to prevent tank from rotating. Relief valve must point upward.
- 2. Secure hold-down clamp.
- 3. Make sure cylinder valve is closed.
- 4. Connect fuel line quick connector.
- Open cylinder valve slowly, turning counter clockwise
  1/4 turn. Follow this instruction closely to prevent excess flow valve from closing.
- Observe for leaks. If a leak is noticed, tighten connection. If leak can not ne corrected, close cylinder valve and notify your supervisor.